V1-4





High Pressure, Large Bore Valves ANSI 900-2500 4" - 36"

The V1-4 category extends our core design concepts to large diameter and higher pressure applications. This valve is designed for critical isolation applications in the mining and minerals processing, power, hydrocarbon refining and processing, oil and gas production and other industries. The V1-4 is available in ANSI pressure classes 900 - 2500, in sizes 4" - 36" and in virtually any material with pressure containing parts made exclusively from forgings. Standard end connections are butt weld and flanged or valves can be custom-designed to include special end connections as well as purge ports, cavity fillers, fugitive emission bonnets, abrasion resistant linings and many other process-specific options.

APPLICATIONS

Mining & Minerals Processing

Concentrate pipelines Tailings pipelines Paste backfill Autoclaves block

Hydrocarbons & Refining

Catalyst handling Emergency shut-down EMIT-X dual seat for zero emissions areas High-pressure cutting water isolation High-pressure specialty chemicals Hydrogen isolation and control Main steam isolation Polymer isolation Toxic materials handling H-oil Ethylene & ethylene oxide Hydrocracking LC fining Polyethylene (HD & LLD) Styrene purification Unifining Ultraformer

Oil & Gas

Emergency shut-down HIPPS isolation Inconel clad for sour gas service Pig launchers & receivers

Power

Gasifiers Steam vents

FULL PORT DIMENSIONS (ANSI 900 / 1500 / 2500)

| ANSI VALVE SIZE | 900# | | | 1500# | | | 2500# | | |
|-----------------|-------|--------|-------------|-------|--------|-------------|-------|--------|-------------|
| | BORE | F-to-F | FLANGE O.D. | BORE | F-to-F | FLANGE O.D. | BORE | F-to-F | FLANGE O.D. |
| 4" | 3.50 | 18.00 | 11.50 | 3.50 | 21.50 | 12.25 | 3.50 | 26.50 | 14.00 |
| 6" | 5.13 | 24.00 | 15.00 | 5.13 | 27.75 | 15.50 | 3.50 | 36.00 | 19.00 |
| 8" | 7.13 | 29.00 | 18.50 | 6.06 | 32.75 | 19.50 | 5.13 | 40.25 | 21.75 |
| 10" | 8.06 | 33.00 | 21.50 | 8.06 | 39.00 | 23.00 | 7.13 | 50.00 | 26.50 |
| 12" | 10.06 | 38.00 | 24.00 | 10.06 | 44.50 | 26.50 | 8.06 | 56.00 | 30.00 |
| 14" | 12.06 | 40.50 | 25.25 | 10.06 | 49.50 | 29.50 | - | - | - |
| 16" | 13.25 | 44.50 | 27.75 | 12.06 | 54.50 | 32.50 | - | - | - |
| 18" | 15.25 | 48.00 | 31.00 | 13.25 | 60.50 | 36.00 | - | - | - |
| 20" | 17.25 | 52.00 | 33.75 | 15.25 | 65.50 | 38.75 | - | - | - |
| 22" | 19.25 | 56.50 | 37.50 | - | - | - | - | - | - |
| 24" | 19.25 | 61.00 | 41.00 | 19.25 | 76.50 | 46.00 | - | - | - |
| 26" | 21.25 | 65.50 | 42.75 | - | - | - | - | - | - |
| 28" | 23.25 | 70.00 | 46.00 | - | - | - | - | - | - |
| 30" | 25.25 | 74.50 | 48.50 | - | - | - | - | - | - |
| 32" | 27.25 | 79.00 | 51.75 | - | - | - | - | - | - |
| 34" | 29.25 | 83.50 | 55.00 | - | - | - | - | - | - |
| 36" | 31.25 | 88.00 | 57.50 | - | - | - | - | - | - |

NOTE: Other bore sizes are available, please consult with factory.

STANDARD PORT DIMENSIONS (ANSI 900 / 1500 / 2500)

| ANSI VALVE SIZE | 900# | | | 1500# | | | 2500# | | |
|-----------------|-------|--------|-------------|-------|--------|-------------|-------|--------|-------------|
| | BORE | F-to-F | FLANGE O.D. | BORE | F-to-F | FLANGE O.D. | BORE | F-to-F | FLANGE O.D. |
| 4" | 2.13 | 18.00 | 11.50 | 2.13 | 21.50 | 12.25 | 2.13 | 26.50 | 14.00 |
| 6" | 3.50 | 24.00 | 15.00 | 3.50 | 27.75 | 15.50 | 2.13 | 36.00 | 19.00 |
| 8" | 5.13 | 29.00 | 18.50 | 5.13 | 32.75 | 19.50 | 3.50 | 40.25 | 21.75 |
| 10" | 7.13 | 33.00 | 21.50 | 7.13 | 39.00 | 23.00 | 6.06 | 50.00 | 26.50 |
| 12" | 8.06 | 38.00 | 24.00 | 8.06 | 44.50 | 26.50 | 7.13 | 56.00 | 30.00 |
| 14" | 8.06 | 40.50 | 25.25 | 8.06 | 49.50 | 29.50 | - | - | - |
| 16" | 10.06 | 44.50 | 27.75 | 10.06 | 54.50 | 32.50 | - | - | - |
| 18" | 12.06 | 48.00 | 31.00 | 12.06 | 60.50 | 36.00 | - | - | - |
| 20" | 13.25 | 52.00 | 33.75 | 12.06 | 65.50 | 38.75 | - | - | - |
| 22" | 15.25 | 56.50 | 37.50 | - | - | - | - | - | - |
| 24" | 17.25 | 61.00 | 41.00 | 15.25 | 76.50 | 46.00 | - | - | - |
| 26" | 19.25 | 65.50 | 42.75 | - | - | - | - | - | - |
| 28" | 19.25 | 70.00 | 46.00 | - | - | - | - | - | - |
| 30" | 21.25 | 74.50 | 48.50 | - | - | - | - | - | - |
| 32" | 23.25 | 79.00 | 51.75 | - | - | - | - | - | - |
| 34" | 25.25 | 83.50 | 55.00 | - | - | - | - | - | - |
| 36" | 27.25 | 88.00 | 57.50 | - | - | - | - | - | - |

NOTE: Other bore sizes are available, please consult with factory.

Pressure-temperature ratings are in accordance with ASME/ANSI B16.34 - 2013

Headquarters

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