V1-4





4"-36"



# **APPLICATIONS**

### Mining & Minerals Processing

Concentrate Pipelines Tailings Pipelines Paste Backfill Autoclaves Block

#### Hydrocarbons & Refining

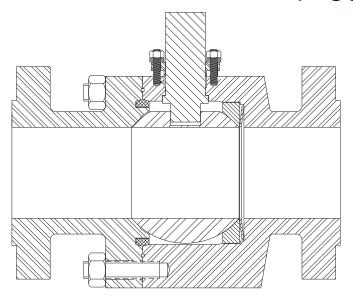
Catalyst Handling
Emergency Shut-Down
EMIT-X Dual Seal for Zero Emissions Areas
High-Pressure Cutting Water Isolation
High-Pressure Specialty Chemicals
Hydrogen Isolation and Control
Main Steam Isolation
Polymer Isolation
Toxic Materials Handling
H-Oil
Ethylene and Ethylene Oxide
Hydrocracking
LC Fining
Polyethylene (HD and LLD)
Styrene Purification
Unifining
Ultraformer

#### Oil & Gas

Emergency Shut-Down
HIPPS Isolation
Inconel Clad for Sour Gas Service
Pig Launchers and Receivers

Power

Gasifiers Steam Vents



The V1-4 category extends our core design concepts to larger diameter and higher pressure applications. This valve is designed for critical isolation applications in the Mining & Minerals Processing, Power, Hydrocarbon Refining and Processing, Oil and Gas Production and other industries. The V1-4 is available in ANSI pressure classes 900 to 2500, in sizes 4" to 36" and in virtually any material with pressure containing parts made exclusively from forgings. Standard end connections are butt weld and flanged or valves can be custom designed to include special end connections; as well as purge ports, cavity fillers, fugitive emission bonnets, abrasion resistant linings and many other process-specific options.









**ASME** International

## FULL PORT DIMENSIONS (ANSI 900/1500/2500)

ANSI VALVE SIZE									
	BORE	F-to-F	FLANGE O.D.	BORE	F-to-F	FLANGE O.D.	BORE	F-to-F	FLANGE O.D.
4"	3.50	18.00	11.50	3.50	21.50	12.25	3.50	26.50	14.00
6"	5.13	24.00	15.00	5.13	27.75	15.50	3.50	36.00	19.00
8"	7.13	29.00	18.50	6.06	32.75	19.50	5.13	40.25	21.75
10"	8.06	33.00	21.50	8.06	39.00	23.00	7.13	50.00	26.50
12"	10.06	38.00	24.00	10.06	44.50	26.50	8.06	56.00	30.00
14"	12.06	40.50	25.25	10.06	49.50	29.50	-	-	-
16"	13.25	44.50	27.75	12.06	54.50	32.50	-	121	10
18"	15.25	48.00	31.00	13.25	60.50	36.00	-	-	-
20"	17.25	52.00	33.75	15.25	65.50	38.75	-	-	· · ·
22"	19.25	56.50	37.50	-	-	-	-		-
24"	19.25	61.00	41.00	19.25	76.50	46.00	-	-	(-)
26"	21.25	65.50	42.75	-	-	-	-	-	
28"	23.25	70.00	46.00	-	-	_	-	-	-
30"	25.25	74.50	48.50	-	¥	-	-	223	-2
32"	27.25	79.00	51.75	-	-		-	-	-
34"	29.25	83.50	55.00	-	-	-	-	-	-
36"	31.25	88.00	57.50	-	-	-	-	-	

NOTE: Other bore sizes are available, please consult with factory.

## STANDARD PORT DIMENSIONS (ANSI 900/1500/2500)

ANSI									
SIZE	BORE	F-to-F	FLANGE O.D.	BORE	F-to-F	FLANGE O.D.	BORE	F-to-F	FLANGE O.D.
4"	2.13	18.00	11.50	2.13	21.50	12,25	2.13	26.50	14.00
6"	3.50	24.00	15.00	3.50	27.75	15.50	2.13	36.00	19.00
8"	5.13	29.00	18.50	5.13	32.75	19.50	3.50	40.25	21.75
10"	7.13	33.00	21.50	7.13	39.00	23.00	6.06	50.00	26.50
12"	8.06	38.00	24.00	8.06	44.50	26.50	7.13	56.00	30.00
14"	8.06	40.50	25.25	8.06	49.50	29.50	-		-
16"	10.06	44.50	27.75	10.06	54,50	32.50	- 50		-
18"	12.06	48.00	31.00	12.06	60.50	36.00	-	-	-
20"	13.25	52.00	33.75	12.06	65.50	38.75	- 23	-	343
22"	15.25	56.50	37.50	2	- 2	=		747	(14)
24"	17.25	61.00	41.00	15.25	76.50	46.00	25	020	
26"	19.25	65.50	42.75	-		-	-	-	-
28"	19.25	70.00	46.00	-			-	-	-
30"	21.25	74.50	48.50	-		-	-		10-10
32"	23.25	79.00	51.75	7.7	-	-	-	-	(7)
34"	25.25	83.50	55.00	-	-	-	-	-	-
36"	27.25	88.00	57.50		-	-		1.40	-

NOTE: Other bore sizes are available, please consult with factory

Pressure-Temperature ratings are in accordance with ASME/ANSI B16.34 - 1996







